













7-4.ERROR DISPLAY.

- If you press the [Start/Pause] button any error except FE will disappear and the machine will change into pause status.
- In case of 『PE』, 『LE』, 『DE』, if the error is not resolved within 20 sec. In case of other errors, if the error is not resolved within 4 min. Power will be turned off automatically and the error only will be blinked. But in the case of 『FE』, power will not be turned off.

	ERROR	SYMPTOM	CAUSE
1	WATER INLET ERROR		<ul style="list-style-type: none"> ○ Water has not reached to the pre-set level within 4 min. since inlet valve operated, or water has not reached to the normal level within 25 min.
2	IMBALANCE ERROR		<ul style="list-style-type: none"> ○ The appliance is tilted. ○ Laundry is gathered to one side. ○ Non distributable things are put into the drum.
3	DRAIN ERROR		<ul style="list-style-type: none"> ○ Water has not drained enough within 5 min.
4	OVERFLOW ERROR		<ul style="list-style-type: none"> ○ Water is automatically being pumped out because too much water is in the tub.
5	SENSOR PRESSURE S/W ERROR		<ul style="list-style-type: none"> ○ The sensor pressure switch is out of order.
6	DOOR OPEN ERROR		<ul style="list-style-type: none"> ○ The [Start/Pause] button is pressed with the door open. ○ The door switch is out of order.
7	HEATING ERROR		<ul style="list-style-type: none"> ○ The thermistor is out of order.
8	SENSOR ERROR		<ul style="list-style-type: none"> ○ The connector (5-pin, male, white) in the wire harness is not connected to the connector (5-pin, female) of hall sensor in the MOTOR. <p> Reconnect or repair the contact in the connector.</p>

	ERROR	SYMPTOM	CAUSE
8	SENSOR ERROR		<ul style="list-style-type: none"> • The electric contact between the connectors (5-pin, male in the wire harness and 5-pin, female in the hall sensor) is bad or unstable. <ul style="list-style-type: none"> ☞ Reconnect or repair the contact in the connector • The connector (6-pin, male, natural) in the wire harness is not connected to the connector (6-pin, female, natural) of PWB ASSEMBLY (Main) or the electric contact of connectors is bad/unstable. <ul style="list-style-type: none"> ☞ Reconnect or repair the contact in the connector • The electric contact between the connectors [6-pin, male, in the wire harness and 6-pin, female in the controller (Main)] is bad or unstable. <ul style="list-style-type: none"> ☞ Reconnect or repair the contact in the connector • The Wire Harness between hall sensor in the MOTOR and PWB ASSEMBLY (Main) is cut (open circuited). <ul style="list-style-type: none"> ☞ Repair/replace the damaged WIRE HARNESS • The hall sensor is out of order/defective. <ul style="list-style-type: none"> ☞ Replace the motor • The controller (Main) is out of order/defective. <ul style="list-style-type: none"> ☞ Replace the PWB ASSEMBLY (Main)
9	CURRENT ERROR		<ul style="list-style-type: none"> • PWB ASSEMBLY (Main) is out of order <ul style="list-style-type: none"> ☞ Replace the PWB ASSEMBLY (Main) • Winding in the MOTOR is short-circuited. <ul style="list-style-type: none"> ☞ Replace the MOTOR
10	LOCK ERROR		<ul style="list-style-type: none"> • The Connector (3-pin, male, white) in the wire harness is not connected to the Connector (3-pin, female, white) of MOTOR. <ul style="list-style-type: none"> ☞ Reconnect or repair the connector • The electric contact between the connectors [3-pin, male, white in the wire harness and 6-pin, female, white in the PWB ASSEMBLY (Main)] is bad or unstable. <ul style="list-style-type: none"> ☞ Reconnect or repair the contact in the connector • The wire harness between the MOTOR and PWB ASSEMBLY (Main) is cut (open circuited). <ul style="list-style-type: none"> ☞ Repair the damaged (open-circuited) WIRE HARNESS • The hall sensor is out of order/defective. <ul style="list-style-type: none"> ☞ Replace the PWB ASSEMBLY (Main)